

Work Order ID 81011

81011

Page 1

March-06-12 3:19:01 PM

Item ID: D350-766-021

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 06/03/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 20/03/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/03/06 Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-766	C								
100		0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D350-766-021	CHG001							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

sp

5/12/11

for M U J 12-4-10
(2)

12/4/9
(24)

(42)

5/12/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 81011***81011***

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March-06-12 3:19:01 PM

Item ID: D350-766-021 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Interior Protector (Aft Baggage Protector)
Start Date: 06/03/2012 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 20/03/2012 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-766-021								
	Location: _____								
	PPP Rev: <u>SHRP</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/4/11 [Signature]
[Signature]
12-04-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 81011

81011

Parent Item: D350-766-021

D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 06/03/2012

Required Date: 20/03/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3889-041 *D3889-041* Panel, Floor		Manufactured	No			110	Each	0.0000	1	2	**	B81012 SP	
D3890-041 *D3890-041* Panel, Side		Manufactured	No			110	Each	0.0000	1	2	**	B81013 SP	
D3891-041 *D3891-041* Panel, Fwd LH		Manufactured	No			110	Each	0.0000	1	2	**	81014	
D3891-042 *D3891-042* Panel, Fwd RH		Manufactured	No			110	Each	0.0000	1	2	**	B81015 SP	
D3944-1 *D3944-1* Placard		Manufactured	No			110	Each	10.0000	1	2	**	SP	

Location

ST074

50785

Loc Qty

10

10

Loc Code

Manufactured No

110

Each

18.0000

**

4

8

12/1/10 SP

SP

Location

ST074

69374

Loc Qty

18

18

Loc Code

D3945-041

D3945-041

Bracket

SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 81011

81011

Parent Item: D350-766-021

D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 06/03/2012

Required Date: 20/03/2012

Start Qty: 2.00

Required Qty: 2.00

D3948-041

Manufactured No

110 Each

4.0000

D3948-041

Plate, Anchor

3 6
** (3) 20 B81016 J 18P

Location

Loc Qty

Loc Code

ST074

4

78899

4

AN525-10R7

Purchased No

110 Each

368.0000

AN525-10R7

Screw

14 4 28
** (14) 28

Location

Loc Qty

Loc Code

ST345

368

115371

24

116737

44

118686

100

120833

200

AN525-10R9

Purchased No

110 Each

25.0000

AN525-10R9

Screw

4 8
** (4) 8

Location

Loc Qty

Loc Code

ST345

25

110023

25

CCR264SS3-2

Purchased No

110 Each

218.0000

CCR264SS3-2

Rivet, Cherry

8 16
** (8) 16

Location

Loc Qty

Loc Code

ST331

218

106578

100

108738

18

112314

100

16

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 81011

81011

Parent Item: D350-766-021

D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 06/03/2012

Required Date: 20/03/2012

Start Qty: 2.00

Required Qty: 2.00

CR3213-4-02 use 4-2

Purchased No

110 Each

74.0000

8 16

CR3213-4-02

CHERRY RIVET

**

11/32 88

✓ P 80

Location

Loc Qty

Loc Code

ST332

74

116022

74

Purchased No

110 Each

942.0000

12

24

CR3523-4-02

CR3523-4-02

RIVET

**

sf

80

Location

Loc Qty

Loc Code

ST332

942

116391

100

116893

3

116915

1

117978

138

120308

100

120422

200

120873

400

Purchased No

110 Each

174.0000

16

32

CR3523-4-03

CR3523-4-03

RIVET

**

12/4/10 sf

80

Location

Loc Qty

Loc Code

ST331

146

120187

46

120521

100

ST332

28

112991

10

116373

18

25
7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Work Order ID: 81011

81011

Parent Item: D350-766-021

D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 06/03/2012

Required Date: 20/03/2012

Start Qty: 2.00

Required Qty: 2.00

MS21059L3

Purchased No

110 Each

312.0000

4 8

MS21059L3

Nut Plate

**

Location

Loc Qty

Loc Code

ST301

28

118614

8

119546

20

ST302

284

120308

184

120833

100

D3948-043

Manufactured No

110 Each

9.0000

4 8

D3948-043

Plate, Anchor

**

Location

Loc Qty

Loc Code

ST095

9

69376

9

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Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
D350-766-015 Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
		1		D3889-041	PANEL, FLOOR
		1		D3890-041	PANEL, WALL
		1		D3891-041	PANEL, FWD LH
		1		D3891-042	PANEL, FWD RH
		1		D3944-1	PLACARD
		4		D3945-041	BRACKET
	1			D3946-1	PANEL, CENTER POST
	1			D3947-1	PANEL, UPPER LH POST
	1			D3947-2	PANEL, UPPER RH POST
	1			D3947-3	PANEL, LOWER LH POST
	1			D3947-4	PANEL, LOWER RH POST
		3		D3948-041	PLATE, ANCHOR
		4		D3948-043	PLATE, ANCHOR
		14		AN525-10R7	SCREW
		4		AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
		8		CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
		8		CR3213-4-02	RIVET (OR M7885/2-4-02)
		12		CR3523-4-02	RIVET (OR M7885/4-4-02)
		16		CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

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Revision: C
Date: 09.06.08